Claims

I claim:

- A method for generating a focused image of an object comprising:

 acquiring an image of an object, the image having at least one region;
 performing a fine feature sharpness measurement on the at least one region of the image to provide a sharpness score;
 determining a spatial weighting using the sharpness score; and
 computing a composite image using the at least one region of the image and the spatial weighting.
- 2. The method of claim 1 wherein the fine feature sharpness measurement is performed on each of a plurality of regions, each such region corresponding to a location on the object.
- 3. The method of claim 1 wherein the step of computing a composite image comprises a weighted average using the at least one region of the image and the spatial weighting.
- 4. The method of claim 3 wherein the weighted average is an incremental weighted average.
- 5. The method of claim 1 wherein the fine feature sharpness measurement further comprises:

transforming the at least one region of the image so as to provide a plurality of spatial frequencies of the at least one region of the image; measuring a density of high spatial frequencies; and using the density of high spatial frequencies so as to provide a fine feature sharpness measurement.

Cognex Confidential Page 29 of 32 Docket C01-016

6. A method for generating a focused image of an object from an optical imaging system, the method comprising:

providing a plurality of images of the object, each image having a focus setting; providing at least one image region in at least one image;

measuring a sharpness score of a portion of the at least one image corresponding to the at least one image region;

determining a spatial weighting for the portion of the at least one image using the sharpness score; and

generating a focused image using the portion of the at least one image and the spatial weighting.

7. The method of claim 6 wherein the step of providing at least one image region in at least one image further comprises:

determining a set of focus regions on the surface of the object; and aligning at least one focus region in at least one image.

- 8. The method of claim 6 wherein the at least one image region overlaps an adjacent image region using a fuzzy transition.
- 9. The method of claim 8 wherein the fuzzy transition is a function employing one of the set comprising sigmoid, gaussian and linear.
- 10. The method of claim 7 wherein the set of focus regions have a fuzzy transition.
- 11. The method of claim 10 wherein the fuzzy transition is a function employing one of the set comprising sigmoid, gaussian and linear.
- 12. The method of claim 6 wherein the at least one image region comprises a greyscale image map

Cognex Confidential Page 30 of 32 Docket C01-016

13. The method of claim 6 wherein the step of providing a plurality of images further comprises:

determining a coarse focus position.

14. The method of claim 6 wherein the step of providing a plurality of images further comprises:

determining a coarse focus position; and acquiring a plurality of images at an incremental focus setting.

- 15. The method of claim 7 wherein the object is a fiber optic cable end face.
- 16. The method of claim 15 wherein the set of regions are annular.

Cognex Confidential Page 31 of 32 Docket C01-0:6